€User:

Thursday, 21/08/2008 5:12:59 PM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 41561

Estimate Number : 13411

P.O. Number

This Issue : 21/08/2008

: NC Prsht Rev. First Issue

: 11 : 40028

Type

: SMALL /MED FAB

Part Number

Drawing Name

: PB6743001167

: LONG SIDE PLATE

Drawing Number Project Number

: B67-43001 P.27 : N/A

Drawing Revision

: B1 Material

Due Date

: 18/09/2008

Qty:

Each 50 Um:

Written By

Previous Run

Checked & Approved By Comment

: est rev A new issue

verified: EC 08.06.19 DD

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M6061T6S125

6061-T6 .125 Sheet

Comment: Qty.:

0.4694 sf(s)/Unit

Total:

23.4675 sf(s)

6061-T6 .125Sheet

batch:-<u>i69</u> 058

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: 8

R8-9-10

Prog Rev: 81



2-Deburr if necessary

3.0 QC2

B8-9-10



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

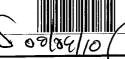
QC8

SECOND CHECK



5.0

PACKAGING 1



Comment: SECOND CHECK

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location 135

Coule

Dart Aerospace Ltd

| oopaoo | | | | | | | | |
|----------|--------------------------------|--|--|--|--|---|---|--|
| | | WO | RK ORDER CHANG | ES | | | | |
| STEP | PRO | PROCEDURE CHANGE By | | | | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |
| | • | | | | | | | |
| : | PAR #: | Fault Categ | jory: | _ NCR: Yes | No DQ | A : | Date: | <u></u> |
| R | esolution: | Disposition | : | _ QA: N/C (| Closed: | | Date: _ | |
| | , | WORK ORDE | R NON-CONFORMA | NCE (NC | R) | | | |
| STEP | Description of NC Section A | | | | | | Approval | Approval |
| | | Chief Eng | Chief Eng | | | Section C | Chief Eng | QC Inspector |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | • |
| | | | | | | | | |
| <u>t</u> | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | STEP | :PAR #: Resolution: Description of NC | STEP PROCEDURE CHAN PROCEDURE CHAN PAR #: Fault Category Resolution: Disposition WORK ORDE STEP Description of NC Section A Initial | STEP PROCEDURE CHANGE PROCEDURE CHANGE Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORMA STEP Description of NC Section A Initial Action Description | WORK ORDER CHANGES STEP PROCEDURE CHANGE By :PAR #:Fault Category:NCR: Yes Resolution:Disposition:QA: N/C (WORK ORDER NON-CONFORMANCE (NC STEP Description of NC Section A | WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #: Fault Category: NCR: Yes No DQ Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC | WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC | WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr :PAR #: Fault Category: NCR: Yes No DQA: Date: |

NOTE: Date & initial all entries

Date:

Thursday, 21/08/2008 5:12:59 PM

Ùser:

Julie Lecocq

Customer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: LONG SIDE PLATE

Job Number: 41561

Part Number: PB6743001167

Job Number:



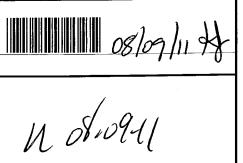
Seq. #:

Machine Or Operation:

Description:

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

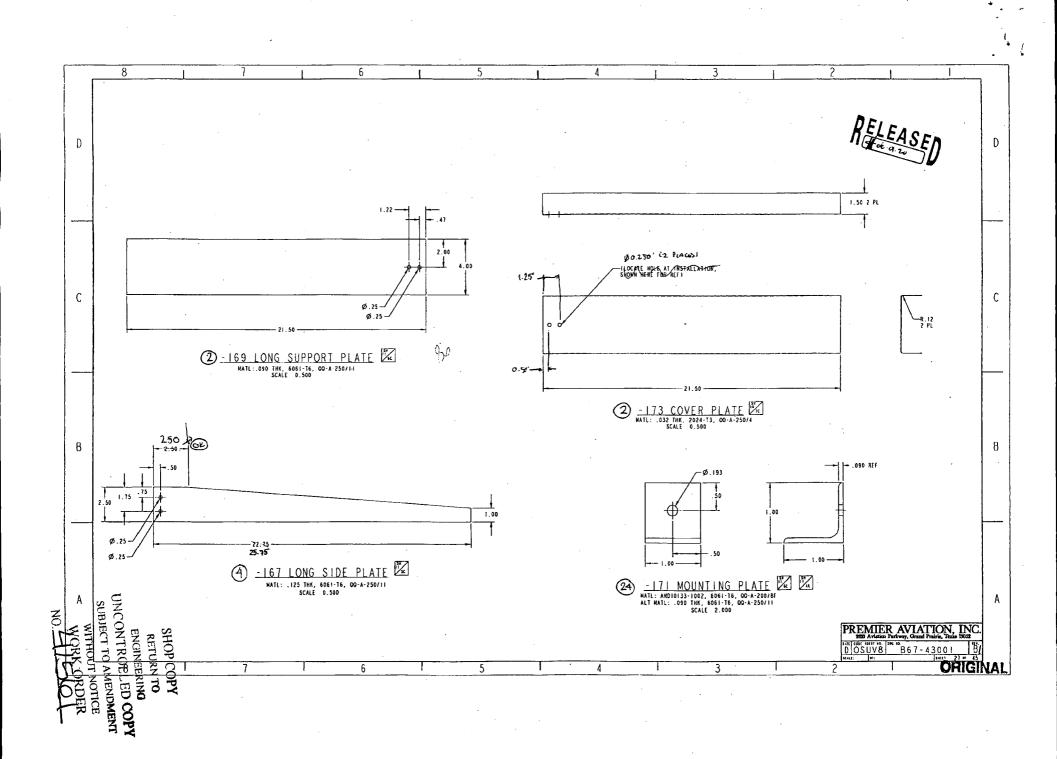
Job Completion



| Dart Aero | space | Ltd |
|-----------|-------|-----|
|-----------|-------|-----|

| Dail Aei | Uspace | Liu | | | | | | | | |
|-----------|--------|-------------------|----------------------|------------------------------|-------------------|--------------|---------------------------|-------------------------------------|--------------------------|--------------|
| W/O: | | | WC | RK ORDER CHANG | ES | | | | | |
| DATE STEP | | PROC | CEDURE CHAI | NGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | | | |
| | | · | | | | | | | | |
| Part No | • | PAR #: | _ Fault Cate | gory: | _ NCR: Yes | No DQ | A: | Date: _ | | |
| | Re | esolution: | _ Dispositio | າ: | _ QA: N/C C | losed: | • | Date: _ | | |
| NCR: | | W | ORK ORDI | ER NON-CONFORMA | NCE (NC | R) | | | | |
| | | Description of NC | Corrective Action | | Section B Vorific | | | ation Approval | Approval | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | & Sect | Verification Section C | | Chief Eng | QC Inspector |
| | | | | | | | | | | |
| | - | | | | | | | | | |
| | | | | | | | - | | | |

NOTE: Date & initial all entries



| DART AEROSP | ACE LTD | Work Order: | 4/56/ | |
|-----------------|-----------------|--------------|---------------|--|
| | 94 | | | |
| Description: | LONG SIDE DLATE | Part Number: | PB6743001-167 | |
| | | | Page 1 of 1 | |
| Inspection Dwg: | Rev: B | | Tage . C. | |

186743001-167

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Rejest | Method of Inspection | Comments |
|----------------------|---------------------------------------|------------------|--|----------|-------------------------|----------|
| \$,25 | 1000-2001 | .751 | 20 | | | |
| | 4/030 | ,751 | X | | | |
| 1.78 | 4/- 1020 | 1,748 | × | | | |
| 2.50 | 7030 | 2,502 | >> | | | |
| ,56 | 4030 | ,498 | * | | | |
| 2.50 | 4030 | 2,50 | 8 | | · | |
| 25.75 | 4/- 250. | 2575 | × | | | |
| | 4030 | 1.005 | × | | | , |
| .192 | t/010 | 173 | \(\sqrt{\sq}}\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}} | * | | |
| | | | | | | |
| | | | | | | |
| | | | | | | * |
| | | | , | <u> </u> | , | - |
| | · · · · · · · · · · · · · · · · · · · | | | • | , | |
| · | | | | | | |
| | | | | | | |
| | | | - | | | ÷ |
| | · | | | · | | <u> </u> |
| | | | | | | |
| | | | | | | |
| | | | | ; | | · |
| | | | \sim \perp | | | |

| Measured by: | I-B | Audited by: | | Prototype Approval: | 1 | |
|--------------|--------|-------------|---------|---------------------|-----|---|
| Date: | 8-9-10 | Date: | Oslorlw | Date: | ./. | 4 |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |

